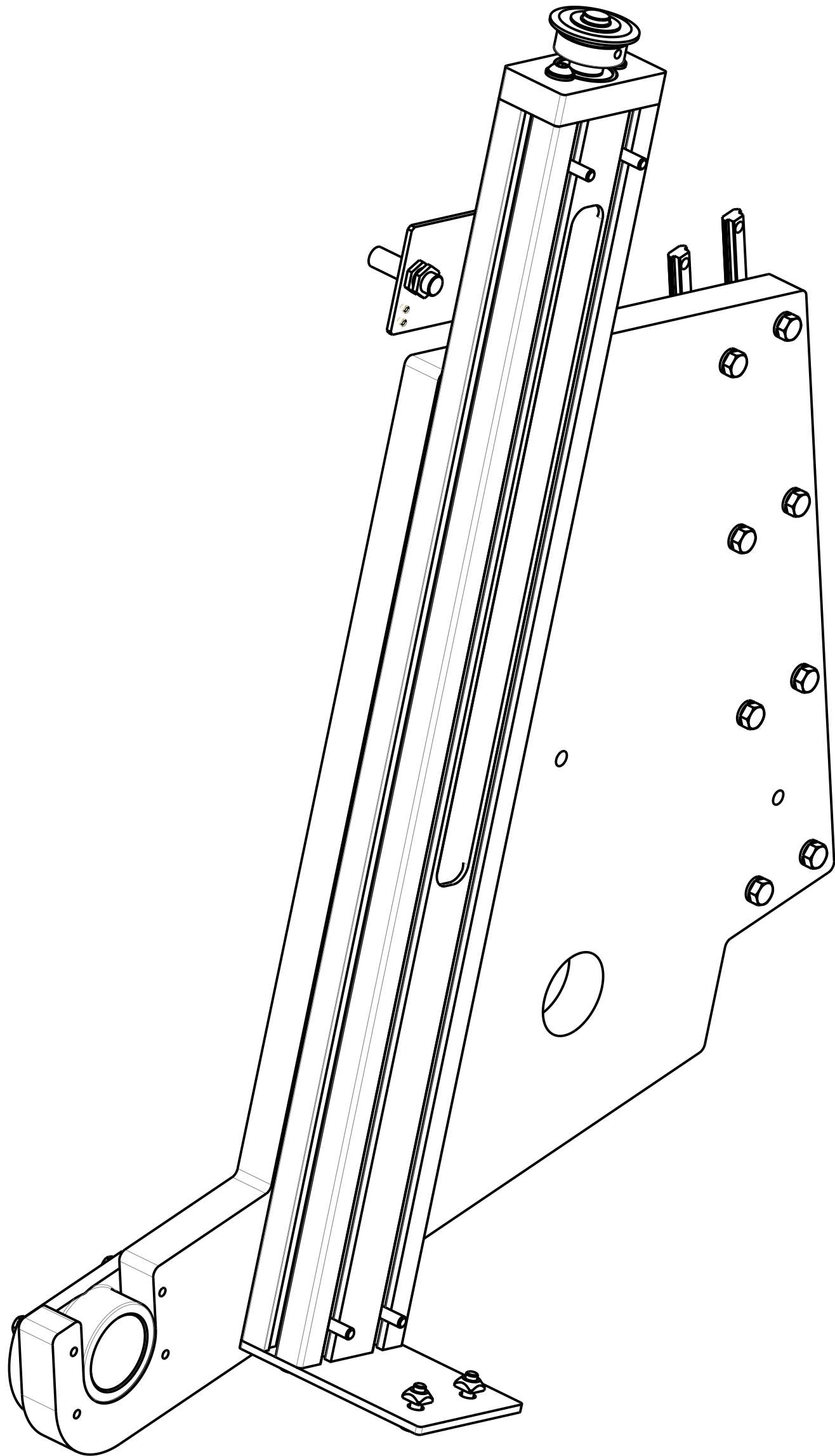
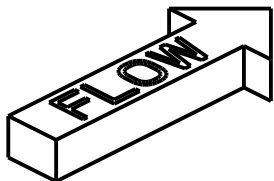




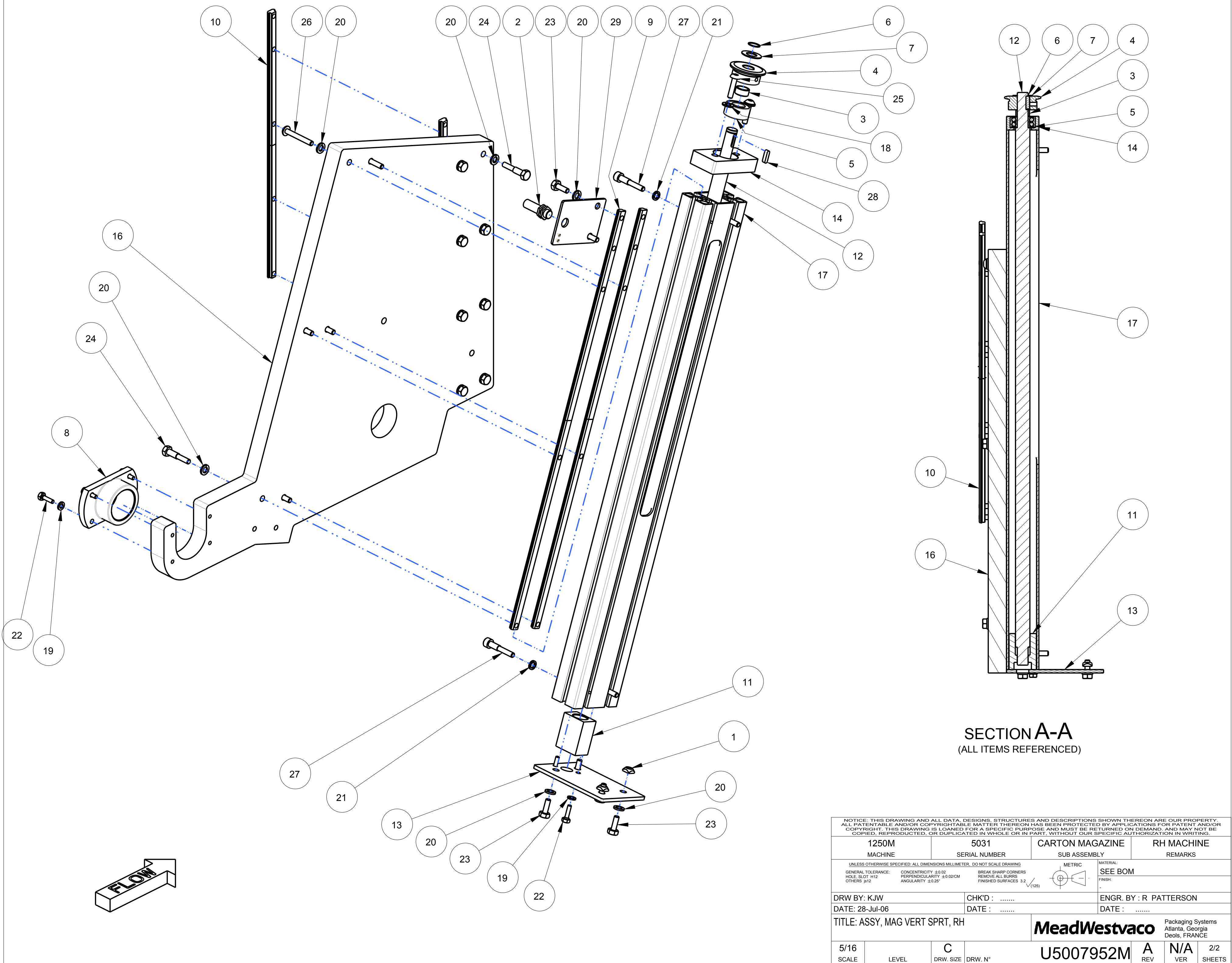
A

ITEM	QTY	DESCRIPTION	PART NUMBER
1	2	SQUARE NUT, M8, MINITEC	09-038064-6000-0
2	1	INDUCTIVE PROX, 12MM	U5001082P
3	1	SPACER, 15x19x9, AL	U5001097M-0034
4	1	SPROCKET, 35B15	U5001649M
5	1	DOUBLE ROW BALL BEARING, 15x35x15.9	U5001655P
6	1	RETAINING RING, 15.1MM SHAFT, MED DUTY	U5001658P
7	1	THRUST WASHER, 15 x 28 x 1	U5001889P
8	1	PIVOT BUSHING	U5002022M
9	2	STRIP NUT, MAGAZINE ANGLED	U5007924M
10	2	STRIP NUT, MAGAZINE VERTICAL	U5007925M
11	1	SCREW SUPPORT, TOP DETENT	U5007926M
12	1	SCREW, TOP DETENT	U5007927M
13	1	SPLICE PLATE, MAGAZINE	U5007928M
14	1	BEARING HOUSING, MAGAZINE	U5007929M
16	1	PLATE, HOPPER/FEEDER MOUNT	U5007940M
17	1	SPRT, MAGAZINE VERTICAL	U5007943M
18	2	EXP" M8 METRIC FLAT WASHER (STN STL)	U6002509P_EXP
19	6	EXP" M6 STD SPRING LOCK WASHER (STN STL)	U6002563P_EXP
20	20	EXP" M8 STD SPRING LOCK WASHER (STN STL)	U6002564P_EXP
21	4	EXP" M8 HIGH COLLAR LOCK WASHER (STN STL)	U6002597P_EXP
22	6	"EXP" HEX BOLT, M6X1 x 20 LG (STN STL)	U6002741P_EXP
23	6	"EXP" HEX BOLT, M8X1.25 x 20 LG, FULLY THREADED (STN STL)	U6002763P_EXP
24	12	"EXP" HEX BOLT, M8X1.25 x 40 LG (STN STL)	U6002767P_EXP
25	2	EXP" SOCKET BUTTON HEAD SCREW, M8X1.25 x 30.0 LG	U6002876P_EXP
26	2	EXP" SOCKET BUTTON HEAD SCREW, M8X1.25 x 50.0 LG	U6002880P_EXP
27	4	"EXP" SOCKET HEAD CAP SCREW, M8X1.25 x 45.0 LG (STN STL)	U6003084P_EXP
28	1	EXP" KEY, 5 x 5 x 18 WITH ROUNDED ENDS, (STN STL)	U6003519P_2_EXP
29	1	MODIFIED BRKT	U5016480M

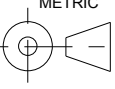


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-	--		
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-	--		
A	1) RMV ITM 15 2)ADD ITM 29 SEE ECN 2340	PNW 7-1-09	
REV.	DESCRIPTION	BY DATE	CHK'D DATE

NOTICE: THIS DRAWING AND ALL DATA, DESIGNS, STRUCTURES AND DESCRIPTIONS SHOWN THEREON ARE OUR PROPERTY. ALL PATENTABLE AND/OR COPYRIGHTABLE MATTER THEREON HAS BEEN PROTECTED BY APPLICATIONS FOR PATENT AND/OR COPYRIGHT. THIS DRAWING IS LOANED FOR A SPECIFIC PURPOSE AND MUST BE RETURNED ON DEMAND, AND MAY NOT BE COPIED, REPRODUCED, OR DUPLICATED IN WHOLE OR IN PART, WITHOUT OUR SPECIFIC AUTHORIZATION IN WRITING.							
1250M MACHINE		5031 SERIAL NUMBER		CARTON MAGAZINE SUB ASSEMBLY		RH MACHINE REMARKS	
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING GENERAL TOLERANCE: HOLE, SLOT H/2 OTHERS ± 12 CONCENTRICITY ± 0.02 PERPENDICULARITY ± 0.02 /CM ANGULARITY $\pm 0.25^\circ$ BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 $\sqrt{125}$						MATERIAL: SEE BOM FINISH: -	
DRW BY: KJW			CHK'D :			ENGR. BY : RTP	
DATE: 27-Jul-06			DATE :			DATE :	
TITLE: ASSY, MAG VERT SPRT, RH							
						Packaging Systems Atlanta, Georgia Deols, FRANCE	
3/8 SCALE		LEVEL		C DRW. SIZE		DRW. N°	
U5007952M				A REV		N/A VER	
				1/2 SHEETS			



SECTION A-A
(ALL ITEMS REFERENCED)

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1250M MACHINE	5031 SERIAL NUMBER	CARTON MAGAZINE SUB ASSEMBLY	RH MACHINE REMARKS
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING			MATERIAL: SEE BOM
GENERAL TOLERANCE: HOLE, SLOT H/2 OTHERS ± 0.12	CONCENTRICITY ± 0.02 PERPENDICULARITY $\pm 0.02/\text{CM}$ ANGULARITY $\pm 0.25^\circ$		FINISH: -
DRW BY: KJW		ENGR. BY : R PATTERSON	
DATE: 28-Jul-06		DATE :	
TITLE: ASSY, MAG VERT SPRT, RH			
5/16 SCALE			
C DRW. SIZE			
U5007952M			
A REV			
N/A VER			
2/2 SHEETS			